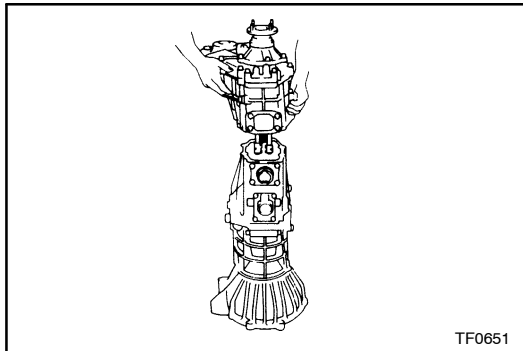


INSTALLATION OF TRANSFER

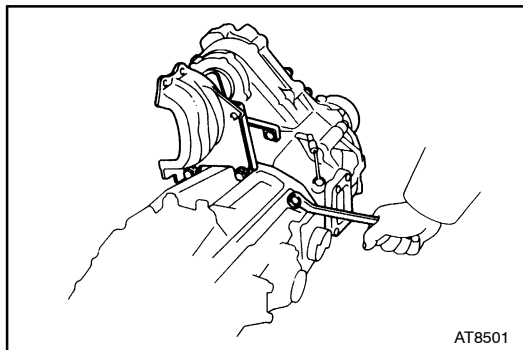
1. INSTALL TRANSFER AND PROPELLER SHAFT UPPER DUST COVER TO TRANSMISSION WITH NEW GASKET

- (a) Shift the two shift fork shafts to the high-four position.



- (b) Apply MP grease to the adaptor oil seal.
 (c) Place a new gasket to the transfer adaptor.
 (d) Install the transfer to the transmission.

HINT: Take care not to damage the oil seal by the input gear spline when installing the transfer.

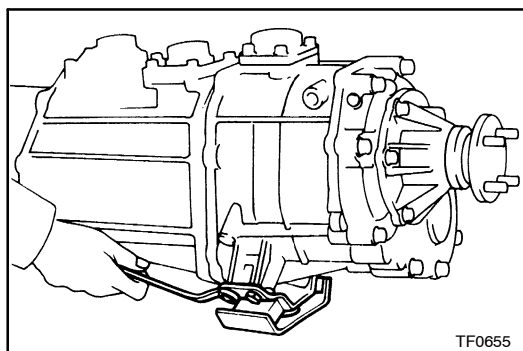


- (e) Install and torque the bolts with the propeller shaft upper dust cover.

Torque: 380 kg-cm (27 ft-lb, 37 N-m)

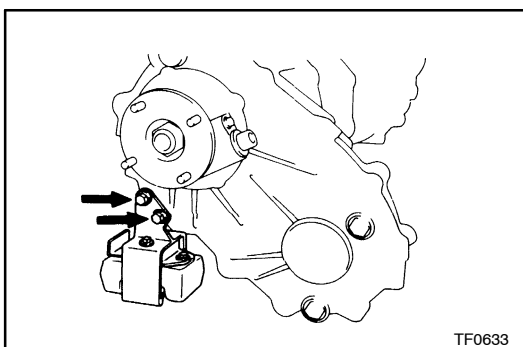
- (f) Install the dust cover bolt to the bracket.

Torque: 230 kg-cm (17 ft-lb, 23 N-m)



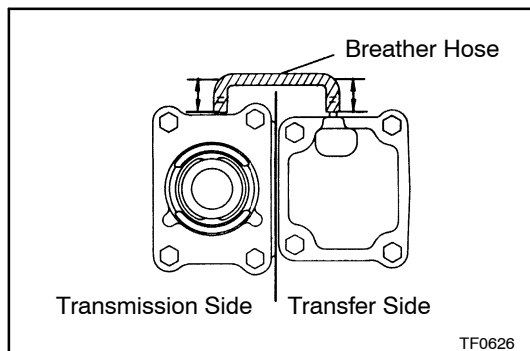
2. INSTALL ENGINE REAR MOUNTING

Torque: 260 kg-cm (19 ft-lb, 25 N-m)



3. INSTALL DYNAMIC DAMPER

Torque: 380 kg-cm (27 ft-lb, 37 N-m)



4. INSTALL BREATHER HOSE

Connect the breather hose for transfer upper cover and transmission control retainer as shown.

Hose depth: 13 mm (0.51 in.)